

DRILL MASTERS

Eldorado Tool

WORLDWIDE SUPPLIER

NORTH
AMERICA

PRICE LIST

1.800.658.8855

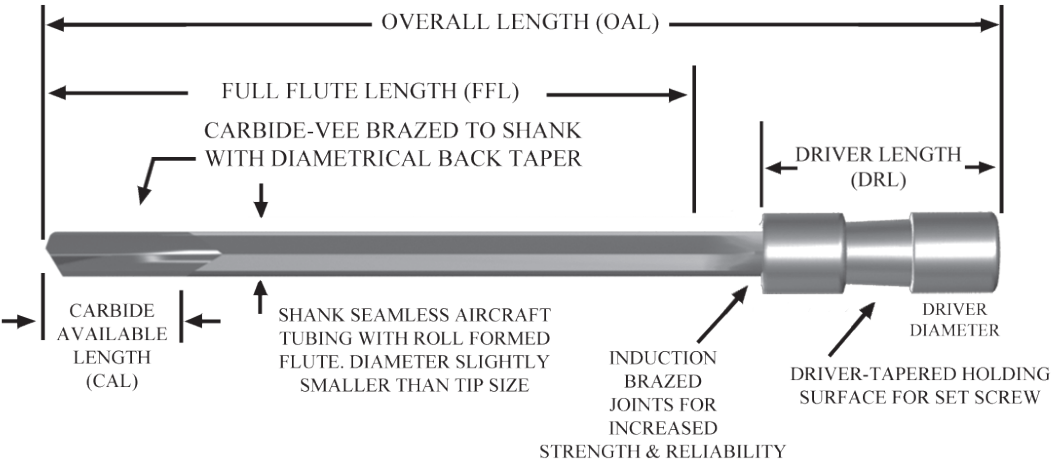


**Deep Hole
Stock Gundrills
and Associated
Products**

PRICE LIST EFFECTIVE MARCH 1ST, 2022

WWW.DMETOOL.COM

STOCK GUNDRILLS



Standard Driver Types

DRAT
D = 0.500"
L = 1.500"
L1= 1.000"

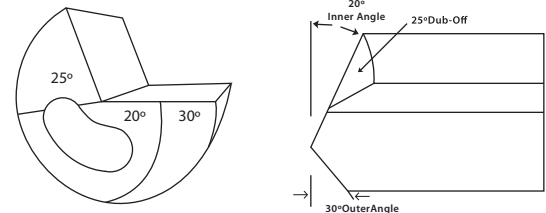
DRBT
D = 0.750"
L = 2.750"
L1= 1.750"

DRCF
D = 1.000"
L = 2.750"
L1= 2.250"

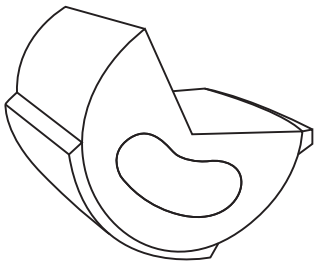
DRDF
D = 1.250"
L = 2.750"
L1= 2.250"

DREF
D = 1.500"
L = 2.750"
L1= 2.250"

Standard DME Grinds



General purpose stock drill grind for steel, inconel and stainless steel, most often used with stock N8 nose-grind



General purpose stock drill grind for steel, inconel and stainless steel, most often used with stock 'R1' O.D. contour.

PRICE LIST

Stock Gundrills

Same Day Shipment

Kidney Coolant Hole

0.0781" Dia. To 0.1890" Dia.



Dia.	OAL	Item#	1	2-5	6-11	12-24	Driver
0.0781	6	112758	101.00	90.00	82.00	74.00	↑
5/64"	10	112759	138.00	125.00	112.00	102.00	
0.0810	6	100534	110.00	100.00	89.00	81.00	
#46	10	100535	138.00	125.00	112.00	102.00	
0.0820	6	100006	110.00	100.00	89.00	81.00	
#45	10	112475	138.00	125.00	112.00	102.00	
0.0860	6	100007	110.00	100.00	89.00	81.00	
#44	10	104708	138.00	125.00	112.00	102.00	
0.0890	6	100008	110.00	100.00	89.00	81.00	
#43	10	112476	138.00	125.00	112.00	102.00	
0.0937	6	112764	116.00	105.00	95.00	86.00	1/2" Dia. x 1 1/2" L O N G
3/32"	10	112765	146.00	131.00	119.00	108.00	
	12	111110	151.00	137.00	124.00	111.00	
	16	112766	151.00	137.00	124.00	111.00	
0.0960	6	100536	116.00	105.00	95.00	86.00	
#41	10	100537	146.00	131.00	119.00	108.00	
0.0980	6	100538	116.00	105.00	95.00	86.00	
#40	10	100539	146.00	131.00	119.00	108.00	
0.0995	6	100540	116.00	105.00	95.00	86.00	
#39	10	100541	146.00	131.00	119.00	108.00	
0.1015	6	100017	116.00	105.00	95.00	86.00	E R D
#38	10	100542	146.00	131.00	119.00	108.00	
0.1040	6	100019	116.00	105.00	95.00	86.00	
#37	10	100020	146.00	131.00	119.00	108.00	
0.1065	6	100021	116.00	105.00	95.00	86.00	
#36	10	100543	146.00	131.00	119.00	108.00	
0.1094	6	112767	116.00	105.00	95.00	86.00	
7/64"	10	112768	146.00	131.00	119.00	108.00	
	12	111520	151.00	137.00	124.00	111.00	
	16	112769	151.00	137.00	124.00	111.00	
0.1110	6	100025	116.00	105.00	95.00	86.00	C U T
#34	10	100026	146.00	131.00	119.00	108.00	
0.1130	6	100027	116.00	105.00	95.00	86.00	
#33	10	100028	146.00	131.00	119.00	108.00	
0.1160	6	100029	116.00	105.00	95.00	86.00	
#32	10	100030	146.00	131.00	119.00	108.00	
0.1181	6	100031	139.00	126.00	113.00	103.00	
3mm	10	100544	116.00	105.00	95.00	86.00	
	16	112477	146.00	131.00	119.00	108.00	
0.1200	6	100033	116.00	105.00	95.00	86.00	
#31	10	100034	146.00	131.00	119.00	108.00	3/4" Dia. x 2 3/4" L O N G
0.1250	10	112773	98.00	81.00	75.00	69.00	
1/8"	12	111112	105.00	88.00	80.00	72.00	
	16	112774	106.00	88.00	81.00	74.00	
	22	112775	117.00	95.00	88.00	81.00	
	28	112776	122.00	98.00	91.00	83.00	
	36	100666	125.00	101.00	93.00	87.00	
0.1285	10	100545	98.00	83.00	78.00	69.00	
#30	16	100546	93.00	90.00	82.00	74.00	
	22	100547	117.00	98.00	90.00	81.00	
	28	111776	122.00	101.00	93.00	83.00	
0.1360	10	100548	101.00	87.00	79.00	70.00	↑
#29	16	100549	110.00	91.00	83.00	75.00	
	22	100550	118.00	100.00	91.00	82.00	
0.1406	10	112778	101.00	87.00	79.00	70.00	
9/64"	12	111530	108.00	90.00	82.00	74.00	
	16	112779	110.00	91.00	83.00	75.00	
	22	112780	118.00	100.00	91.00	82.00	

Dia.	OAL	Item#	1	2-5	6-11	12-24	Driver
0.1440	10	100047	98.00	83.00	76.00	69.00	↑
#27	16	100048	105.00	89.00	81.00	72.00	
	22	100049	113.00	95.00	88.00	78.00	
0.1470	10	100551	98.00	83.00	76.00	69.00	
#26	16	100552	105.00	89.00	81.00	72.00	
	22	100052	113.00	95.00	88.00	78.00	
0.1495	10	100553	98.00	83.00	76.00	69.00	
#25	16	100554	106.00	90.00	82.00	74.00	
	22	100555	113.00	95.00	88.00	78.00	
0.1520	10	100056	98.00	83.00	76.00	69.00	
#24	16	100057	106.00	90.00	82.00	74.00	3/4" Dia. x 2 3/4" L O N G
	22	100058	113.00	95.00	88.00	78.00	
0.1562	10	112781	95.00	81.00	74.00	65.00	
5/32"	12	111114	98.00	82.00	76.00	67.00	
	16	112782	100.00	83.00	78.00	69.00	
	22	112783	107.00	91.00	83.00	75.00	
	28	112784	113.00	96.00	88.00	79.00	
	36	114079	120.00	101.00	92.00	82.00	
0.1575	10	112785	96.00	81.00	75.00	67.00	
4mm	16	112786	101.00	87.00	79.00	70.00	T A P E R E D
	22	112787	110.00	92.00	84.00	75.00	
0.1590	10	100068	96.00	81.00	75.00	67.00	
#21	16	100069	101.00	87.00	79.00	70.00	
	22	100070	110.00	92.00	84.00	75.00	
0.1610	10	100071	96.00	81.00	75.00	67.00	
#20	16	100072	101.00	87.00	79.00	70.00	
	22	100073	110.00	92.00	84.00	75.00	
0.1660	10	100074	96.00	81.00	75.00	67.00	
#19	16	100075	101.00	87.00	79.00	70.00	
	22	100076	110.00	92.00	84.00	75.00	U N D E R C U T
0.1719	10	112788	96.00	81.00	75.00	67.00	
11/64"	12	111540	100.00	84.00	78.00	69.00	
	16	112789	101.00	87.00	79.00	70.00	
	22	112790	110.00	92.00	84.00	75.00	
0.1730	10	100556	96.00	81.00	75.00	65.00	
#17	16	100557	101.00	86.00	79.00	70.00	
	22	100085	108.00	91.00	83.00	75.00	
0.1770	10	100558	96.00	81.00	75.00	65.00	
#16	16	100559	101.00	86.00	79.00	70.00	
	22	100088	108.00	91.00	83.00	75.00	
0.1800	10	100089	96.00	81.00	75.00	65.00	
#15	16	100090	101.00	86.00	79.00	70.00	
	22	100091	108.00	91.00	83.00	75.00	
0.1820	10	100092	96.00	81.00	75.00	65.00	
#14	16	100093	101.00	86.00	79.00	70.00	
	22	100094	108.00	91.00	83.00	75.00	
0.1850	10	100095	96.00	81.00	75.00	65.00	
#13	16	100096	101.00	86.00	79.00	70.00	
	22	100097	108.00	91.00	83.00	75.00	
0.1875	10	112791	89.00	76.00	69.00	62.00	
3/16"	12	111116	93.00	79.00	72.00	64.00	
	16	112792	95.00	80.00	74.00	65.00	
	22	112793	97.00	82.00	111.00	67.00	
	28	112794	110.00	92.00	84.00	75.00	
	36	112795	118.00	100.00	91.00	82.00	
	48	112796	142.00	124.00	114.00	105.00	
0.1890	10	100103	91.00	78.00	71.00	63.00	
#12	16	100104	96.00	81.00	75.00	65.00	
	22	100105	98.00	83.00	78.00	69.00	



T: 203.878.1711/800.658.8855
F: 203.878.6156/800.682.3003

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0.1910" Dia. To 0.3160" Dia.



Dia.	OAL	Item#	1	2-5	6-11	12-24	Driver
0.1910	10	100106	91.00	78.00	71.00	63.00	↑
#11	16	100107	96.00	81.00	75.00	65.00	
	22	100108	98.00	83.00	78.00	69.00	
0.1935	10	100109	91.00	78.00	71.00	63.00	
#10	16	100110	96.00	81.00	75.00	65.00	
	22	100111	98.00	83.00	78.00	69.00	
0.1968	10	100560	91.00	78.00	71.00	63.00	↓
5mm	16	100561	96.00	81.00	75.00	65.00	
	22	100114	98.00	83.00	78.00	69.00	
0.1990	10	100115	91.00	78.00	71.00	63.00	3/4" Dia. x 2 3/4"
#8	16	100116	96.00	81.00	75.00	65.00	
	22	100117	98.00	83.00	78.00	69.00	
0.2010	10	100118	91.00	78.00	71.00	63.00	LONG TAPER
#7	16	100119	96.00	81.00	75.00	65.00	
	22	100120	98.00	83.00	78.00	69.00	
0.2031	10	112802	89.00	75.00	69.00	60.00	TAPER
13/64"	12	111550	91.00	76.00	70.00	62.00	
	16	112803	92.00	78.00	71.00	63.00	
	22	112804	98.00	83.00	76.00	65.00	
	28	112805	107.00	91.00	83.00	75.00	
	36	112806	117.00	98.00	90.00	81.00	
0.2090	10	100132	89.00	75.00	69.00	60.00	RED
#4	16	100133	93.00	80.00	72.00	64.00	
	22	100134	103.00	87.00	79.00	71.00	
0.2130	10	100562	89.00	75.00	69.00	60.00	UN
#3	16	100563	93.00	80.00	72.00	64.00	
	22	100564	103.00	87.00	79.00	71.00	
0.2187	10	112807	88.00	74.00	67.00	60.00	DERCUT
7/32"	12	111778	90.00	76.00	69.00	60.00	
	16	112808	91.00	78.00	70.00	62.00	
	22	112809	96.00	81.00	75.00	67.00	
	28	112810	104.00	89.00	81.00	72.00	
	36	112811	113.00	95.00	88.00	79.00	
0.2210	10	100565	90.00	76.00	70.00	62.00	
#2	16	100566	92.00	79.00	72.00	64.00	
	22	100567	98.00	83.00	76.00	69.00	
0.2280	10	100146	90.00	76.00	70.00	62.00	
#1	16	100147	92.00	79.00	72.00	64.00	
	22	100148	98.00	83.00	76.00	69.00	
0.2344	10	112812	87.00	74.00	67.00	59.00	
15/64"	12	111560	89.00	75.00	69.00	60.00	
	16	112813	90.00	76.00	70.00	62.00	
	22	112814	95.00	80.00	74.00	65.00	
	28	100568	103.00	87.00	79.00	71.00	
	36	100569	112.00	93.00	87.00	78.00	
0.2362	10	112817	89.00	75.00	69.00	60.00	6mm
	16	112818	91.00	78.00	71.00	63.00	
	22	112819	97.00	82.00	75.00	67.00	
0.2380	10	100157	89.00	75.00	69.00	60.00	Let. B
	16	100158	91.00	78.00	71.00	63.00	
	22	100159	97.00	82.00	75.00	67.00	
0.2420	10	100160	89.00	75.00	69.00	60.00	Let. C
	16	100161	91.00	78.00	71.00	63.00	
	22	100162	97.00	82.00	75.00	67.00	
0.2460	10	100163	89.00	75.00	69.00	60.00	Let. D
	16	112821	91.00	78.00	71.00	63.00	
	22	100165	97.00	82.00	75.00	67.00	
0.2500	10	112823	87.00	72.00	65.00	59.00	1/4" & Let. E
	12	111118	88.00	74.00	67.00	59.00	
	16	112824	89.00	75.00	69.00	60.00	
	22	112825	93.00	79.00	72.00	64.00	
	28	112826	101.00	87.00	79.00	70.00	
	36	100570	110.00	92.00	84.00	76.00	
	48	100571	126.00	105.00	96.00	87.00	

Dia.	OAL	Item#	1	2-5	6-11	12-24	Driver
0.2570	10	100572	88.00	74.00	67.00	60.00	↑
Let. F	16	100573	91.00	78.00	70.00	62.00	
	22	100574	95.00	81.00	74.00	65.00	
0.2610	10	100175	88.00	74.00	67.00	60.00	
Let. G	16	100176	91.00	78.00	70.00	62.00	
	22	100177	95.00	81.00	74.00	65.00	
	28	112478	103.00	88.00	80.00	71.00	
	36	114080	111.00	92.00	84.00	76.00	
0.2656	10	100575	88.00	74.00	67.00	59.00	3/4" Dia. x 2 3/4"
7/64"	12	111570	90.00	76.00	69.00	61.00	
	16	100576	91.00	78.00	70.00	62.00	
	22	100577	95.00	81.00	74.00	65.00	
	28	100181	103.00	88.00	80.00	71.00	
	36	100578	111.00	92.00	84.00	76.00	LONG TAPER
	48	114081	126.00	105.00	96.00	87.00	
0.2720	10	100183	89.00	75.00	69.00	60.00	
Let. I	16	100184	92.00	78.00	71.00	63.00	TAPER
	22	100185	95.00	81.00	74.00	65.00	
0.2756	10	100186	89.00	75.00	69.00	60.00	
7mm	16	100187	92.00	78.00	71.00	63.00	RED
	22	100188	95.00	81.00	74.00	65.00	
0.2770	10	100189	89.00	75.00	69.00	60.00	
Let. J	16	100190	92.00	78.00	71.00	63.00	
	22	100191	95.00	81.00	74.00	65.00	
0.2812	10	100192	89.00	75.00	69.00	62.00	UNDERCUT
9/32"	12	111580	91.00	76.00	70.00	62.00	
	16	100579	92.00	78.00	71.00	63.00	
	22	100580	95.00	81.00	74.00	65.00	
	28	100195	104.00	88.00	80.00	72.00	
	36	100581	112.00	93.00	87.00	78.00	UT
	48	100582	127.00	107.00	98.00	88.00	
0.2900	10	100198	90.00	76.00	70.00	62.00	
Let. L	16	100199	92.00	79.00	72.00	64.00	
	22	100583	97.00	82.00	75.00	67.00	
0.2969	10	112846	91.00	76.00	69.00	63.00	9/64"
	12	111590	92.00	78.00	70.00	64.00	
	16	112847	97.00	82.00	75.00	67.00	
	22	112848	104.00	88.00	80.00	72.00	
	28	112849	111.00	92.00	84.00	76.00	
	36	112850	112.00	93.00	85.00	78.00	
0.3020	10	100209	92.00	79.00	72.00	63.00	Let. N
	16	100210	97.00	82.00	75.00	67.00	
	22	100211	104.00	88.00	80.00	72.00	
0.3125	10	112851	92.00	79.00	71.00	63.00	5/16"
	12	111121	93.00	79.00	72.00	64.00	
	16	112852	95.00	80.00	74.00	65.00	
	22	112853	98.00	83.00	76.00	70.00	
	28	112854	105.00	89.00	81.00	72.00	
	36	112855	112.00	95.00	87.00	78.00	
	48	112856	128.00	107.00	98.00	89.00	
0.3150	10	100218	92.00	79.00	71.00	63.00	
8mm	16	100219	95.00	80.00	74.00	65.00	
	22	100220	98.00	83.00	76.00	70.00	
	36	114082	112.00	95.00	87.00	78.00	
0.3160	10	100221	93.00	80.00	72.00	64.00	Let. O
	16	100222	97.00	82.00	75.00	67.00	
	22	100223	101.00	84.00	78.00	70.00	

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0.3230" Dia. To 0.5000" Dia.



Dia.	OAL	Item#	1	2-5	6-11	12-24	Driver
0.3230	10	100225	97.00	82.00	75.00	67.00	↑
Let. P	16	100226	101.00	84.00	78.00	70.00	
	22	100646	103.00	86.00	79.00	74.00	
0.3281	10	100227	98.00	83.00	76.00	69.00	
21/64"	12	111610	101.00	84.00	78.00	70.00	
	16	100228	101.00	84.00	78.00	70.00	
	22	100229	103.00	86.00	79.00	74.00	
	28	100230	106.00	90.00	82.00	75.00	
	36	100231	114.00	96.00	88.00	79.00	3/4" Dia. x 2 3/4"
0.3320	10	100232	98.00	83.00	76.00	69.00	
Let. Q	16	100233	101.00	84.00	78.00	70.00	
	22	100234	103.00	86.00	79.00	74.00	L O N G T A P E R E D
0.3390	10	100235	98.00	83.00	76.00	69.00	
Let. R	16	100236	101.00	84.00	78.00	70.00	
	22	100237	103.00	86.00	79.00	74.00	
0.3437	10	100238	98.00	83.00	76.00	69.00	
1/32"	12	111620	101.00	84.00	78.00	70.00	
	16	100239	101.00	84.00	78.00	70.00	
	22	100240	105.00	89.00	81.00	74.00	
	28	100241	106.00	90.00	82.00	75.00	T A P E R E D
	36	100242	114.00	96.00	88.00	79.00	
	48	100243	128.00	110.00	100.00	89.00	
0.3480	10	100244	98.00	83.00	76.00	69.00	E D
Let. S	16	100245	101.00	84.00	78.00	70.00	
	22	100246	105.00	89.00	81.00	74.00	
0.3543	10	100438	98.00	83.00	76.00	69.00	U N D E R C U T
9mm	16	100439	101.00	84.00	78.00	70.00	
	22	100440	105.00	89.00	81.00	74.00	
0.3594	10	100253	98.00	83.00	76.00	69.00	
23/64	12	111630	101.00	84.00	78.00	70.00	
	16	100254	101.00	84.00	78.00	70.00	
	22	100255	106.00	90.00	82.00	74.00	
	28	100256	107.00	91.00	82.00	75.00	
	36	100257	114.00	96.00	88.00	79.00	
0.3680	10	100258	98.00	83.00	76.00	69.00	
Let. U	16	100259	103.00	86.00	78.00	70.00	
	22	100260	106.00	90.00	82.00	74.00	
0.3750	10	100261	98.00	83.00	76.00	69.00	
3/8"	12	111122	103.00	86.00	78.00	70.00	
	16	100262	103.00	86.00	78.00	70.00	
	22	100263	106.00	90.00	82.00	74.00	
	28	100264	110.00	91.00	83.00	75.00	
	36	100265	114.00	96.00	89.00	79.00	
	48	100266	131.00	111.00	101.00	90.00	
0.3770	10	100668	98.00	83.00	76.00	69.00	
Let. V	16	100267	103.00	86.00	78.00	70.00	
	22	100268	106.00	90.00	82.00	75.00	
	36	100269	114.00	96.00	89.00	79.00	
0.3860	16	100270	103.00	86.00	78.00	70.00	
Let. W	22	100271	106.00	90.00	82.00	75.00	
	36	100272	116.00	97.00	89.00	80.00	
0.3906	10	100647	98.00	83.00	76.00	69.00	
25/64"	12	111640	103.00	86.00	78.00	70.00	
	16	100274	103.00	86.00	78.00	70.00	
	22	100275	106.00	90.00	82.00	74.00	
	28	100276	110.00	92.00	84.00	76.00	
	36	100277	116.00	97.00	89.00	80.00	↓

0.5156" Dia. To 1.5000" Dia.



Dia.	OAL	Item#	1	2-5	6-11	12-24	Driver
0.5156	16	100335	110.00	91.00	83.00	75.00	↑
33/64"	22	100336	113.00	95.00	87.00	78.00	
	36	100337	124.00	104.00	95.00	84.00	
0.5312	16	100338	110.00	92.00	84.00	76.00	↑
17/32"	22	100339	113.00	96.00	88.00	79.00	
	36	100340	125.00	105.00	96.00	87.00	
	48	114086	142.00	120.00	110.00	97.00	
0.5469	16	100341	112.00	93.00	87.00	78.00	↑
35/64"	22	100342	116.00	97.00	89.00	80.00	
	36	100343	126.00	106.00	97.00	88.00	
0.5625	16	100344	118.00	100.00	91.00	81.00	↑
9/16"	22	100345	122.00	103.00	93.00	83.00	
	28	119839	127.00	106.00	97.00	88.00	
	36	100346	132.00	112.00	103.00	91.00	
	48	100347	153.00	129.00	118.00	105.00	
0.5781	16	100348	126.00	106.00	96.00	87.00	↑
7/64"	22	100349	128.00	110.00	98.00	89.00	
	36	100350	140.00	150.00	107.00	96.00	
0.5937	16	100351	127.00	107.00	98.00	88.00	↑
19/32"	22	100352	131.00	111.00	100.00	100.00	
	36	100353	141.00	120.00	107.00	96.00	
	48	112481	161.00	138.00	125.00	112.00	
0.6094	16	100354	134.00	113.00	103.00	92.00	1"
39/64"	22	100355	139.00	116.00	105.00	95.00	
	36	100356	146.00	124.00	113.00	101.00	
0.6250	16	100357	137.00	114.00	104.00	93.00	Dia. x 2 3/4"
5/8"	22	100358	140.00	117.00	106.00	95.00	
	28	114087	144.00	122.00	111.00	98.00	
	36	100359	147.00	125.00	114.00	101.00	
	48	100360	168.00	144.00	129.00	117.00	
0.6406	16	100361	139.00	116.00	105.00	95.00	L O
41/64"	22	100362	141.00	151.00	107.00	96.00	
	36	100363	148.00	126.00	116.00	103.00	
0.6562	16	100364	140.00	117.00	106.00	95.00	N G
21/32"	22	100365	142.00	120.00	110.00	97.00	
	36	100366	149.00	127.00	116.00	104.00	
0.6719	16	100367	141.00	151.00	107.00	96.00	F
43/64"	22	100368	144.00	122.00	111.00	98.00	
	36	100369	151.00	128.00	117.00	104.00	
0.6875	16	100370	142.00	120.00	110.00	97.00	L A T
11/16"	22	100371	146.00	123.00	112.00	100.00	
	28	119840	148.00	126.00	116.00	103.00	
	36	100372	153.00	129.00	118.00	105.00	
	48	100373	174.00	146.00	134.00	120.00	
0.7031	16	100656	145.00	122.00	111.00	98.00	↑
45/64"	22	114088	146.00	124.00	113.00	101.00	
	36	100376	154.00	129.00	118.00	106.00	
	48	114089	175.00	147.00	137.00	122.00	
0.7187	16	100377	145.00	122.00	111.00	98.00	↑
23/32"	22	100378	146.00	125.00	113.00	101.00	
	36	100379	155.00	131.00	120.00	106.00	
	48	100669	179.00	154.00	144.00	129.00	
0.7344	16	100380	146.00	123.00	112.00	100.00	↑
47/64"	22	100381	147.00	126.00	114.00	103.00	
	36	100382	156.00	132.00	122.00	107.00	
0.7500	16	100383	151.00	128.00	117.00	104.00	↑
3/4"	22	100384	154.00	131.00	120.00	106.00	
	28	112482	159.00	134.00	123.00	110.00	
	36	100385	161.00	138.00	125.00	112.00	
	48	100386	184.00	155.00	144.00	138.00	
0.7656	22	100441	175.00	150.00	136.00	122.00	1 1/4" Dia. x 2 3/4"
49/64"	36	100442	183.00	155.00	141.00	127.00	
	48	100443	209.00	179.00	168.00	153.00	
0.7812	22	100389	177.00	159.00	152.00	133.00	Long Flat
25/32"	36	100390	187.00	166.00	160.00	140.00	
	48	100648	210.00	186.00	176.00	155.00	

Dia.	OAL	Item#	1	2-5	6-11	12-24	Driver
0.7969	22	100391	179.00	160.00	153.00	135.00	↑
51/64"	36	100392	189.00	168.00	160.00	141.00	
	48	100649	213.00	187.00	177.00	158.00	
0.8125	22	100393	183.00	160.00	154.00	136.00	↑
13/16"	36	100394	191.00	169.00	161.00	143.00	
	48	100395	214.00	190.00	179.00	159.00	
0.8281	22	100444	187.00	151.00	155.00	137.00	↑
53/64"	36	100445	196.00	170.00	162.00	144.00	
	48	100446	221.00	192.00	177.00	161.00	
0.8437	22	100398	190.00	163.00	155.00	137.00	↑
27/32"	36	100399	200.00	170.00	162.00	144.00	
	48	100650	225.00	194.00	178.00	161.00	
0.8594	22	100400	197.00	171.00	158.00	138.00	1 1/4"
55/64"	36	100401	208.00	175.00	163.00	147.00	
	48	100651	232.00	197.00	169.00	162.00	
0.8750	22	100402	202.00	171.00	158.00	140.00	Dia. x 2 3/4"
7/8"	36	100403	215.00	179.00	163.00	150.00	
	48	100404	242.00	200.00	183.00	162.00	
0.8906	22	100447	210.00	177.00	168.00	145.00	L
57/64"	36	100448	220.00	183.00	170.00	152.00	
	48	100449	248.00	221.00	196.00	184.00	
0.9062	22	100407	210.00	177.00	168.00	145.00	O N G
9/32"	36	100408	220.00	175.00	170.00	153.00	
	48	100652	245.00	212.00	196.00	177.00	
0.9219	22	100409	215.00	179.00	168.00	150.00	F L A T
59/64"	36	100410	223.00	189.00	174.00	155.00	
	48	100653	248.00	215.00	198.00	179.00	
0.9375	16	114090	207.00	168.00	160.00	141.00	↑
15/16"	22	100411	217.00	183.00	170.00	152.00	
	36	100412	227.00	192.00	176.00	159.00	
	48	100654	251.00	219.00	201.00	183.00	
0.9531	22	100450	227.00	200.00	192.00	169.00	↑
61/64"	36	100451	237.00	212.00	202.00	177.00	
	48	100452	267.00	239.00	230.00	202.00	
0.9687	22	100655	227.00	200.00	192.00	169.00	↑
31/32"	36	100417	237.00	212.00	202.00	177.00	
	48	100670	267.00	239.00	230.00	202.00	
0.9844	22	100418	233.00	199.00	192.00	169.00	↑
63/64"	36	100419	238.00	212.00	206.00	179.00	
	48	100657	283.00	250.00	239.00	215.00	
1.0000	16	100690	228.00	201.00	190.00	168.00	↑
1"	22	100420	238.00	202.00	192.00	169.00	
	28	100689	242.00	207.00	194.00	170.00	
	36	100421	247.00	210.00	197.00	183.00	
	48	100422	283.00	250.00	239.00	215.00	
1.0625	22	100453	275.00	247.00	242.00	212.00	↑
1 1/16"	36	100454	293.00	263.00	245.00	217.00	
	48	100455	321.00	290.00	282.00	246.00	
1.1250	22	100658	302.00	256.00	251.00	227.00	↑
1 1/8"	36	100425	305.00	271.00	259.00	231.00	
	48	100426	348.00	309.00	297.00	247.00	
1.1875	22	100659	367.00	312.00	286.00	238.00	1 1/2"
1 3/16"	36	100660	370.00	315.00	288.00	242.00	
	48	100428	408.00	345.00	317.00	267.00	
1.2500	22	100661	321.00	312.00	286.00	255.00	Dia. x 2 3/4"
1 1/4"	36	100429	370.00	315.00	288.00	258.00	
	48	100430	408.00	346.00	317.00	284.00	
1.3125	22	100662	419.00	357.00	324.00	291.00	Long. Flat
1 5/16"	36	100431	421.00	360.00	328.00	293.00	
	48	100432	460.00	393.00	358.00	321.00	
1.3750	22	100663	475.00	403.00	367.00	328.00	↑
1 3/8"	36	100433	476.00	405.00	370.00	331.00	
	48	100434	512.00	435.00	399.00	358.00	
1.4375	36	100664	537.00	455.00	416.00	373.00	↑
7/16"	48	100436	562.00	480.00	442.00	399.00	
1.5000	36	100437	564.00	478.00	439.00	393.00	
1 1/2"	48	100667	603.00	511.00	469.00	419.00	

0.2187 x 48" Dia. To 1.5000 x 72" Dia.

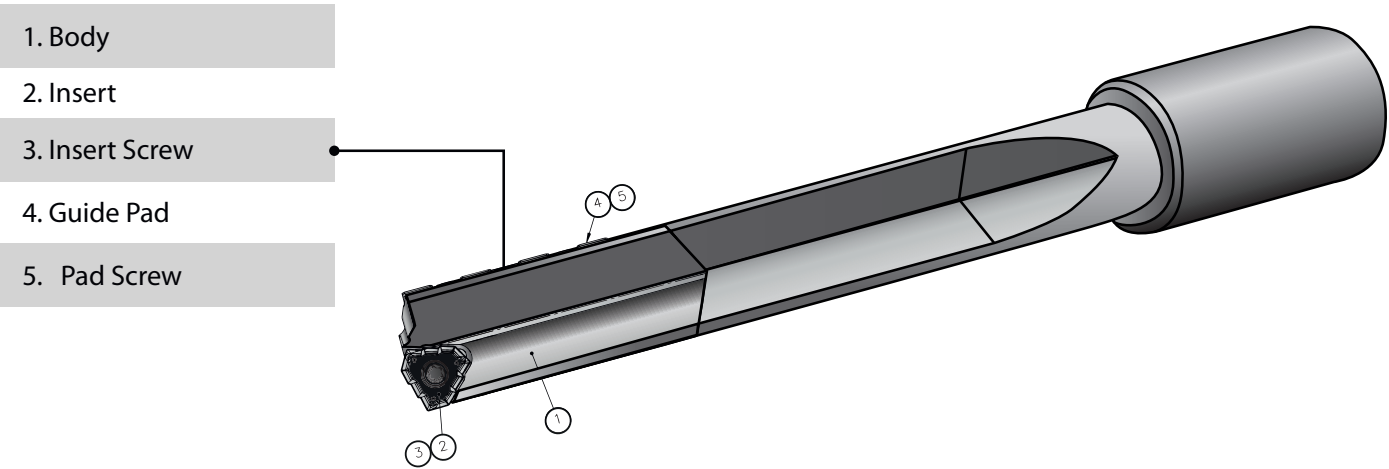
Dia.	Item #	1	2-5	6-11	12-24	Driver
2187 x 48	0.2187X48	141.00	120.00	110.00	106.00	↑
2187 x 60	0.2187X60	163.00	135.00	129.00	121.00	
2500 x 60	0.2500X60	163.00	135.00	129.00	121.00	
2500 x 72	0.2500X72	194.00	164.00	153.00	148.00	↑
2610 x 48	0.2610X48	141.00	120.00	110.00	106.00	
2610 x 60	0.2610X60	163.00	135.00	129.00	121.00	
2610 x 72	0.2610X72	194.00	164.00	153.00	148.00	↑
2656 x 60	0.2656X60	163.00	135.00	129.00	121.00	
2656 x 72	0.2656X72	194.00	164.00	153.00	148.00	
2812 x 60	0.2812X60	167.00	143.00	133.00	127.00	↑
2812 x 72	0.2812X72	200.00	168.00	159.00	151.00	
2969 x 60	0.2969X60	167.00	143.00	133.00	127.00	
2969 x 72	0.2969X72	200.00	168.00	159.00	151.00	↑
3125 x 60	0.3125X60	168.00	144.00	134.00	129.00	
3125 x 72	0.3125X72	201.00	171.00	160.00	152.00	
3150 x 60	0.3150X60	168.00	144.00	134.00	129.00	↑
3150 x 72	0.3150X72	201.00	171.00	160.00	152.00	
3437 x 60	0.3437X60	172.00	146.00	136.00	131.00	
3437 x 72	0.3437X72	203.00	173.00	164.00	156.00	↑
3750 x 60	0.3750X60	176.00	149.00	141.00	134.00	
3750 x 72	0.3750X72	205.00	177.00	166.00	159.00	
3937 x 60	0.3937X60	176.00	149.00	141.00	134.00	↑
3937 x 72	0.3937X72	206.00	177.00	166.00	159.00	
4062 x 60	0.4062X60	177.00	149.00	141.00	134.00	
4062 x 72	0.4062X72	205.00	177.00	166.00	159.00	↑
4219 x 60	0.4219X60	176.00	149.00	141.00	135.00	
4219 x 72	0.4219X72	205.00	177.00	166.00	160.00	
4375 x 60	0.4375X60	178.00	151.00	144.00	137.00	↑
4375 x 72	0.4375X72	207.00	179.00	168.00	162.00	
4687 x 60	0.4687X60	180.00	187.00	146.00	138.00	
4687 x 72	0.4687X72	211.00	181.00	172.00	163.00	↑
4724 x 60	0.4724X60	180.00	153.00	146.00	138.00	
4724 x 72	0.4724X72	211.00	181.00	172.00	163.00	
4844 x 60	0.4844X60	180.00	153.00	146.00	139.00	↑
4844 x 72	0.4844X72	211.00	181.00	172.00	164.00	
5000 x 60	0.5000X60	199.00	164.00	153.00	148.00	
5000 x 72	0.5000X72	227.00	193.00	181.00	173.00	↑
5156 x 60	0.5156X60	206.00	170.00	159.00	153.00	
5156 x 72	0.5156X72	235.00	200.00	188.00	179.00	
5312 x 60	0.5312X60	213.00	178.00	169.00	160.00	↑
5312 x 72	0.5314X72	243.00	208.00	197.00	188.00	
5512 x 60	0.5512X60	224.00	188.00	178.00	169.00	
5512 x 72	0.5512X72	255.00	217.00	208.00	197.00	↑
5625 x 60	0.5625X60	224.00	188.00	178.00	169.00	
5625 x 72	0.5625X72	255.00	217.00	208.00	197.00	
5781 x 60	0.5781X60	225.00	189.00	179.00	170.00	↑
5781 x 72	0.5781X72	256.00	218.00	209.00	200.00	
5937 x 60	0.5937X60	225.00	189.00	179.00	170.00	
5937 x 72	0.5937X72	256.00	218.00	209.00	200.00	↑
6250 x 60	0.6250X60	251.00	212.00	196.00	187.00	
6250 x 72	0.6250X72	282.00	237.00	224.00	213.00	
6299 x 60	0.6299X60	251.00	212.00	196.00	187.00	↑
6299 x 72	0.6299X72	282.00	237.00	224.00	213.00	
6875 X 60	0.6875X60	251.00	212.00	196.00	187.00	
6875 X 72	0.6875X72	282.00	237.00	224.00	213.00	↑
7031 X 60	0.7031X60	252.00	212.00	197.00	188.00	
7031 X 72	0.7031X72	283.00	239.00	225.00	214.00	
7187 X 60	0.7187X60	252.00	213.00	197.00	188.00	↑
7187 X 72	0.7187X72	283.00	239.00	225.00	214.00	
7500 X 60	0.7500X60	258.00	217.00	203.00	192.00	
7500 X 72	0.7500X72	287.00	242.00	228.00	217.00	↑
7874 x 60	0.7874X60	258.00	217.00	203.00	192.00	
7874x 72	0.7874X72	287.00	242.00	228.00	217.00	
8125 x 60	0.8125X60	265.00	221.00	206.00	195.00	↑
8125 x 72	0.8125X72	291.00	248.00	231.00	220.00	
8750 x 60	0.8750X60	292.00	249.00	232.00	221.00	
8750 x 72	0.8750X72	319.00	276.00	259.00	245.00	↓

INDEXABLE GUN DRILL

INSERTS	Drill Dia. (mm)	Drill Dia. (in)	Insert No.	Screw No.
	16.00-18.00	.6299-.7087	BT032901Z1FC	X00MCSTB2.5S
	18.01-20.00	.7090-.7874	BT032902Z1FC	X00MCSTB2.5S
	21.01-21.99	.7878-.8657	BT032903Z1FC	X00MCSSTB3S
	22.00-25.00	.8661-.9843	BT032904Z1FC	X00MCSSTB3.5S
	25.01-28.00	.9846-1.125	BT032905Z1FC	X00MCSSTB4S
PADS	Drill Dia. (mm)	Drill Dia. (in)	Pad No.	Screw No.
	16.00-18.00	.6299-.7087	D0160FC	X00MCSTB2.5S
	18.01-21.00	.7090-.8267	D0180FC	X00MCSTB2.5S
	21.01-25.00	.8271-.9842	D0210FC	X00MCSTB2.5S
	25.01-28.00	.9846-1.125	D0250FC	X00MCSTB2.5S

ADVANTAGES

- Versatility for use on lathe, machining centers and deep hole machines.
- High efficiency by specifically developed cutting edge geometry for ideal chip formation.
- Shortens downtime resulting from quick exchange of worn parts
- Easy to use, no sharpening, no length adjustment, easy inventory of wear parts.
- Lengthens tool life due to full coating, edge treatment and indexable design
- Quick availability due to stocked wear parts and most common body sizes.

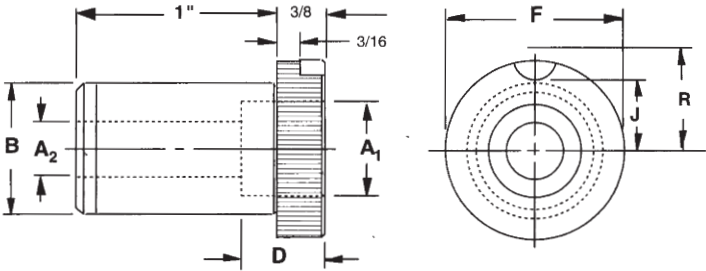


Triangular inserts have 3 cutting edges. Positive rake chip breakers and chip splitting geometries allow the use of feed rates 3 to 4 times greater than that of traditional gun drills. They are manufactured from micrograin carbide and available in several PVD wear-resistant coatings.

GUN DRILL BUSHINGS

Stock Liners - Type GDL

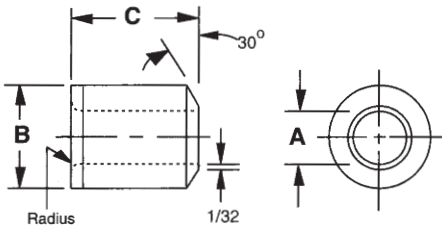
DME Gun Drill Liners are designed to be used with the replaceable inserts indicated in the table below. All type GDL Bushings are ground concentric within .0002" T.I.R. The heads are undercut and ground square with outside diameters so the liner will sit flat against the chip box.



Part Number	Description	A ₁ +.0002 -.0000	A ₂ ±.005	B O.D. Size		D	Head Dimensions			Lockscrew	Insert Used
				Nominal	Actual		F	J	R		
A51210	GDL-64-16	.2045	.125	1"	1.0000 .9998	7/16	1-27/64	19/32	59/64	2A-LS	GDI-13-8
A51212		.2515	.156								GDI-16-8
A51214		.3140	.218								GDI-20-8
A51216		.5016	.406								GDI-32-8
A51218		.7517	.625								GDI-48-8
A51240	GDL-88-16	.2045	.125	1-3/8	1.3750 1.3748	7/16	1-51/64	25/32	1-7/64	2A-LS	GDI-13-8
A51242		.2515	.156								GDI-16-8
A51244		.3140	.218								GDI-20-8
A51246		.5016	.406								GDI-32-8
A51248		.7517	.625								GDI-48-8
A51250		1.0017	.875			11/16	1-51/64	25/32	1-7/64	2A-LS	GDI-64-12

In Stock Inserts - Type GDI

STOCK SIZES FROM .0781 - .7500
CALL FOR STOCK SIZES



DME Gun Drill Inserts are manufactured from thru-hardened tool steel and heat treated to 62-64 RC for longer life. The I.D., O.D., and face of GDI Bushings are ground concentric and square within .0002" T.I.R.

Inserts are stocked in standard drill sizes only. Special I.D. sizes and special materials (ie. Carbide or Titanium Nitride coating) are available to meet your requirements.

Description	A I.D. Range +.0002 / -.0000	B O.D. Size		C Length
		Nominal	Actual	
GDI-13-8	5/64 - #39 (.0781) (.0995)	13/64	.2047 .2044	1/2
GDI-16-8	#38 - 9/64 (.1015) (.1406)	1/4	.2517 .2514	1/2
GDI-20-8	#27 - #10 (.1440) (.1935)	5/16	.3142 .3139	1/2
GDI-32-8	13/64 - O (.2031) (.3160)	1/2	.5018 .5015	1/2
GDI-48-8	P - 17/32 (.3230) (.5312)	3/4	.7519 .7516	1/2
GDI-64-12	9/16 - 3/4 (.5625) (.7500)	1"	1.0019 1.0016	3/4

Solid Carbide Gundrills - Uncoated

UNCOATED

0.0394" Dia. To 0.3125" Dia.

Dia.	OAL	Item#	1	2-5	6-11	12-24	Driver
0.0394	5	101010SC	179.00	156.00	152.00	147.00	↑
1.0mm							
0.0472	5	101030S	179.00	156.00	152.00	147.00	
1.2mm							↑
0.0550	6	100682S	142.00	126.00	122.00	118.00	
	8	101051S	149.00	133.00	130.00	126.00	
0.0591	6	101080S	142.00	126.00	122.00	118.00	1/2" Dia.
1.5mm	8	101081S	149.00	133.00	130.00	126.00	
0.0625	6	100683S	142.00	126.00	122.00	118.00	
1/16"	8	101101S	149.00	133.00	130.00	126.00	2" Dia.
	10	100687S	157.00	139.00	136.00	132.00	
0.0700	6	100684S	147.00	131.00	127.00	123.00	
	8	101131S	155.00	137.00	133.00	130.00	LONG
	10	101132S	161.00	142.00	139.00	137.00	
0.0781	6	100685S	147.00	131.00	127.00	123.00	
5/64"	8	101151S	155.00	137.00	133.00	130.00	TAPER
	10	100688S	161.00	142.00	139.00	137.00	
0.0787	6	101170S	147.00	131.00	127.00	123.00	
2mm	8	101171S	155.00	137.00	133.00	130.00	ERD
	10	101172S	161.00	142.00	139.00	137.00	
0.0890	6	101200S	154.00	136.00	132.00	129.00	
#43	8	101201S	160.00	141.00	139.00	136.00	UNDER
	10	101202S	168.00	148.00	144.00	141.00	
0.0937	6	100686S	154.00	136.00	132.00	129.00	
3/32"	8	101221S	160.00	141.00	139.00	136.00	UNDER
	10	100692S	168.00	148.00	144.00	141.00	
0.0984	6	101250S	154.00	136.00	132.00	129.00	
2.5mm	8	101251S	160.00	141.00	139.00	136.00	ERD
	10	101252S	168.00	148.00	144.00	141.00	
0.0995	6	101255S	154.00	136.00	132.00	129.00	
#39	8	101256S	160.00	141.00	139.00	136.00	CUT
	10	101257S	168.00	148.00	144.00	141.00	
0.1015	6	101260S	154.00	136.00	132.00	129.00	
#38	8	101261S	160.00	141.00	139.00	136.00	T
	10	101262S	168.00	148.00	144.00	141.00	
0.1065	6	101265S	154.00	136.00	132.00	129.00	
#36	8	101266S	160.00	141.00	139.00	136.00	
	10	101267S	168.00	148.00	144.00	141.00	
0.1094	6	100693S	154.00	136.00	132.00	129.00	
7/64"	8	101271S	160.00	141.00	139.00	136.00	↓
	10	100694S	168.00	148.00	144.00	141.00	

Dia.	OAL	Item#	1	2-5	6-11	12-24	Driver
0.1181	6	101300S	154.00	136.00	132.00	129.00	↑
3mm	8	101301S	160.00	141.00	139.00	136.00	
	10	101302S	168.00	148.00	144.00	141.00	
0.1250	6	100696S	154.00	136.00	132.00	129.00	↑
1/8"	8	101341S	160.00	141.00	139.00	136.00	
	10	100697S	168.00	148.00	144.00	141.00	
	12	101343S	171.00	152.00	147.00	143.00	1/2" Dia.
0.1378	8	101381S	160.00	141.00	139.00	136.00	
3.5mm	10	101382S	168.00	148.00	144.00	141.00	
0.1406	8	101411S	160.00	141.00	139.00	136.00	2" Dia.
9/64"	10	101412S	168.00	148.00	144.00	141.00	
	12	101413S	171.00	152.00	147.00	143.00	
0.1562	8	101441S	154.00	136.00	132.00	129.00	LONG
5/32"	10	101442S	168.00	148.00	144.00	141.00	
	12	101443S	171.00	152.00	147.00	143.00	
0.1575	8	101471S	154.00	136.00	132.00	129.00	TAPER
4mm	10	101472S	168.00	148.00	144.00	141.00	
	12	101473S	171.00	152.00	147.00	143.00	
0.1719	8	101501S	158.00	140.00	138.00	132.00	ERD
11/64"	10	101502S	166.00	145.00	142.00	139.00	
	12	101503S	175.00	153.00	148.00	144.00	
0.1875	10	101532S	166.00	145.00	142.00	139.00	UNDER
3/16"	12	101533S	175.00	153.00	148.00	144.00	
0.1968	10	101572S	168.00	148.00	144.00	141.00	
5mm	12	101573S	175.00	153.00	148.00	144.00	UNDER
0.2031	10	101602S	168.00	148.00	144.00	141.00	
13/64"	12	101603S	175.00	153.00	148.00	144.00	
0.2187	10	101632S	168.00	148.00	144.00	141.00	ERD
7/32"	12	101633S	175.00	153.00	148.00	144.00	
0.2344	10	101662S	173.00	153.00	148.00	144.00	
15/64"	12	101663S	182.00	159.00	155.00	152.00	RC
0.2362	10	101692S	173.00	153.00	148.00	144.00	
6mm	12	101693S	182.00	159.00	155.00	152.00	
0.2500	10	101722S	212.00	187.00	183.00	179.00	CUT
1/4"	12	101723S	224.00	195.00	189.00	185.00	
0.2656	10	101742S	234.00	185.00	180.00	171.00	
17/64"	12	101743S	247.00	196.00	190.00	183.00	T
0.2812	10	101772S	257.00	208.00	202.00	198.00	
9/32"	12	101773S	270.00	219.00	213.00	205.00	
0.2969	10	101802S	281.00	231.00	226.00	217.00	↓
19/64"	12	101803S	294.00	243.00	238.00	229.00	
0.3125	10	101852S	305.00	254.00	250.00	241.00	
5/16"	12	101853S	316.00	266.00	260.00	252.00	

Increased Rigidity Faster Feed Rates
Improved Tool Life Better Oil Flow

Solid Carbide Gundrills are constructed of one piece of carbide. Greater rigidity and lack of torque while in the cut, yields faster feed rates, 2-3 times faster than conventional 3-piece construction tools. Solid Carbide tools are available in diameters from .0394" to .3125". Larger diameters are also available for certain applications, made to order. Stocking arrangements can be made upon request

Order Online!

You can now see stock pricing, up to the minute availability, enter orders and so much more! Visit us at <https://portal.dmetool.com/> to get to started!

Solid Carbide Gundrills - Tialn Coated

TIALN FUTURA COATING

0.0394" Dia. To 0.3125" Dia.

Dia.	OAL	Item#	1	2-5	6-11	12-24	Driver	Dia.	OAL	Item#	1	2-5	6-11	12-24	Driver
0.0394	5	201010S	192.00	167.00	163.00	157.00	↑	0.1181	6	201300S	165.00	146.00	141.00	138.00	↑
1.0mm								3mm	8	201301S	171.00	151.00	149.00	146.00	
0.0472	5	201030S	192.00	167.00	163.00	157.00			10	201302S	180.00	158.00	154.00	151.00	
1.2mm							1/2" Dia.	0.1250	6	200696S	165.00	146.00	141.00	138.00	1/2" Dia.
0.0550	6	200682S	152.00	135.00	131.00	126.00		1/8"	8	201341S	171.00	151.00	149.00	146.00	
	8	201051S	159.00	142.00	139.00	135.00			10	200697S	180.00	158.00	154.00	151.00	
0.0591	6	201080S	152.00	135.00	131.00	126.00	x	12	201343S	183.00	163.00	157.00	153.00	x	
1.5mm	8	201081S	159.00	142.00	139.00	135.00	2" LONG	0.1378	8	201381S	171.00	151.00	149.00	146.00	2" LONG
0.0625	6	200683S	152.00	135.00	131.00	126.00		3.5mm	10	201382S	180.00	158.00	154.00	151.00	
1/16"	8	201101S	159.00	142.00	139.00	135.00		0.1406	8	201411S	171.00	151.00	149.00	146.00	
	10	200687S	168.00	149.00	146.00	141.00	LONG	9/64"	10	201412S	180.00	158.00	154.00	151.00	LONG
0.0700	6	200684S	157.00	140.00	136.00	132.00			12	201413S	183.00	163.00	157.00	153.00	
	8	201131S	166.00	147.00	142.00	139.00		0.1562	8	201441S	165.00	146.00	141.00	138.00	
	10	201132S	172.00	152.00	149.00	147.00	TAPER	5/32"	10	201442S	180.00	158.00	154.00	151.00	TAPER
0.0781	6	200685S	157.00	140.00	136.00	132.00			12	201443S	183.00	163.00	157.00	153.00	
5/64"	8	201151S	166.00	147.00	142.00	139.00		0.1575	8	201471S	165.00	146.00	141.00	138.00	
	10	200688S	172.00	152.00	149.00	147.00	APERTURE	4mm	10	201472S	180.00	158.00	154.00	151.00	APERTURE
0.0787	6	201170S	157.00	140.00	136.00	132.00			12	201473S	183.00	163.00	157.00	153.00	
2mm	8	201171S	166.00	147.00	142.00	139.00		0.1719	8	201501S	169.00	150.00	148.00	141.00	
	10	201172S	172.00	152.00	149.00	147.00	ERD	11/64"	10	201502S	178.00	155.00	152.00	149.00	ERD
0.0890	6	201200S	165.00	146.00	141.00	138.00			12	201503S	187.00	164.00	158.00	154.00	
#43	8	201201S	171.00	151.00	149.00	146.00		0.1875	10	201532S	178.00	155.00	152.00	149.00	
	10	201202S	180.00	158.00	154.00	151.00	UNDER	3/16"	12	201533S	187.00	164.00	158.00	154.00	UNDER
0.0937	6	200686S	165.00	146.00	141.00	138.00		0.1968	10	201572S	180.00	158.00	154.00	151.00	
3/32"	8	201221S	171.00	151.00	149.00	146.00		5mm	12	201573S	187.00	164.00	158.00	154.00	
	10	200692S	180.00	158.00	154.00	151.00	UNDER	0.2031	10	201602S	180.00	158.00	154.00	151.00	UNDER
0.0984	6	201250S	165.00	146.00	141.00	138.00		13/64"	12	201603S	187.00	164.00	158.00	154.00	
2.5mm	8	201251S	171.00	151.00	149.00	146.00		0.2187	10	201632S	180.00	158.00	154.00	151.00	
	10	201252S	180.00	158.00	154.00	151.00	ERD	7/32"	12	201633S	187.00	164.00	158.00	154.00	ERD
0.0995	6	201255S	165.00	146.00	141.00	138.00		0.2344	10	201662S	185.00	164.00	158.00	154.00	
#39	8	201256S	171.00	151.00	149.00	146.00		15/64"	12	201663S	195.00	170.00	166.00	163.00	
	10	201257S	180.00	158.00	154.00	151.00	CUT	0.2362	10	201692S	185.00	164.00	158.00	154.00	RCUT
0.1015	6	201260S	165.00	146.00	141.00	138.00		6mm	12	201693S	195.00	170.00	166.00	163.00	
#38	8	201261S	171.00	151.00	149.00	146.00		0.2500	10	201722S	227.00	200.00	196.00	192.00	
	10	201262S	180.00	158.00	154.00	151.00	T	1/4"	12	201723S	240.00	209.00	202.00	198.00	T
0.1065	6	201265S	165.00	146.00	141.00	138.00		0.2656	10	201742S	250.00	198.00	193.00	183.00	
#36	8	201266S	171.00	151.00	149.00	146.00		17/64"	12	201743S	264.00	210.00	203.00	196.00	
	10	201267S	180.00	158.00	154.00	151.00	↓	0.2812	10	201772S	275.00	223.00	216.00	212.00	↓
0.1094	6	200693S	165.00	146.00	141.00	138.00		9/32"	12	201773S	289.00	234.00	228.00	219.00	
7/64"	8	201271S	171.00	151.00	149.00	146.00		0.2969	10	201802S	301.00	247.00	242.00	232.00	
	10	200694S	180.00	158.00	154.00	151.00	↓	19/64"	12	201803S	315.00	260.00	255.00	245.00	↓
								0.3125	10	201852S	326.00	272.00	268.00	258.00	
								5/16"	12	201853S	338.00	285.00	278.00	270.00	

CHIP DEFLECTORS

Part #	Drill Range	Part #	Drill Range	Part #	Drill Range
070	.0781-.0831	315	.3300-.3399	960	.9800-1.0049
075	.0832-.0882	325	.3400-.3499	980	1.0050-1.0449
080	.0883-.0933	335	.3500-.3599	1020	1.0450-1.1049
085	.0934-.0984	345	.3600-.3699	1080	1.1050-1.1749
090	.0985-.1035	355	.3700-.3799	1150	1.1750-1.2199
095	.1036-.1086	365	.3800-.3879	1195	1.2200-1.2749
100	.1087-.1137	370	.3880-.3929	1250	1.2750-1.3449
105	.1138-.1188	375	.3930-.4029	1320	1.3450-1.4799
110	.1189-.1239	385	.4030-.4129	1455	1.4800-1.5849
115	.1240-.1295	400	.4130-.4279	1560	1.5850-1.7049
120	.1296-.1350	410	.4280-.4329	1680	1.7050-1.8449
125	.1351-.1405	415	.4330-.4379	1820	1.8450-1.9649
130	.1406-.1458	420	.4380-.4479	1940	1.9650-2.0000
135	.1459-.1510	430	.4480-.4629		
140	.1511-.1561	445	.4630-.4779		
145	.1562-.1614	460	.4780-.4949		
150	.1615-.1666	475	.4950-.5099		
155	.1667-.1718	490	.5100-.5249		
160	.1719-.1771	505	.5250-.5399		
165	.1772-.1823	520	.5400-.5549		
170	.1824-.1874	535	.5550-.5649		
175	.1875-.1949	545	.5650-.5799		
180	.1950-.1999	560	.5800-.5899		
185	.2000-.2049	570	.5900-.5999		
190	.2050-.2099	580	.6000-.6199		
195	.2100-.2149	600	.6200-.6399		
200	.2150-.2199	620	.6400-.6499		
205	.2200-.2249	630	.6500-.6599		
210	.2250-.2299	640	.6600-.6799		
215	.2300-.2349	660	.6800-.6999		
220	.2350-.2399	680	.7000-.7199		
225	.2400-.2449	700	.7200-.7399		
230	.2450-.2499	720	.7400-.7599		
235	.2500-.2549	740	.7600-.7799		
240	.2550-.2599	760	.7800-.7999		
245	.2600-.2649	780	.8000-.8199		
250	.2650-.2699	800	.8200-.8399		
255	.2700-.2799	820	.8400-.8599		
265	.2800-.2899	840	.8600-.8799		
275	.2900-.2949	860	.8800-.8999		
280	.2950-.2999	880	.9000-.9199		
285	.3000-.3099	900	.9200-.9399		
295	.3100-.3199	920	.9400-.9599		
305	.3200-.3299	940	.9600-.9799		



Part #	Pricing	- 6pcs Minimum Order
070-110	\$6.00 each	
115-235	\$6.00 each	
240-355	\$7.00 each	
365-600	\$8.00 each	
620-720	\$9.00 each	
740-1195	\$10.00 each	
1250-1680	\$12.00 each	
1820-1940	\$14.00 each	

Same Day Shipment

Chip Deflectors stop metal chips and cutting oil from exiting the back of the chip box. They provide sealing only and no drill support. They are used on gun drill machines on short rigid drills when whipping is not a problem. They are also used in front of a Drill Guide or a SnapGuide® to extend bushing and bearing life. Chip Deflectors feature a hardened steel face bonded to a flexible polymer backing to provide perfect sealing on the drill and long life.

DRILL GUIDE PARTS

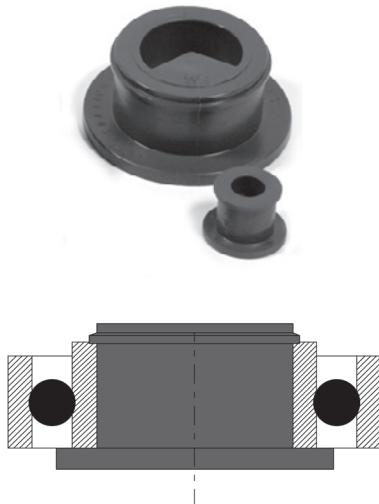
Bushing ID	Part #	Drill Range	Bearing ID	Bearing OD	Bushing ID	Part #	Drill Range	Bearing ID	Bearing OD
.070	A100	<=.0831	.315	.9449	.781	E140	.800-.8199	"	"
.080	A110	.0832-.0933	"	"	.796	E150	.820-.8399	"	"
.090	A120	.0934-.1035	"	"	.812	E160	.840-.8599	"	"
.105	A130	.1036-.120	"	"	.828	E170	.860-.8699	"	"
.120	A140	.1201-.1329	"	"	.843	E180	.870-.8799	"	"
.130	A150	.133-.1459	"	"	.859	E190	.880-.9199	"	"
.140	A160	.146-.1561	"	"	.875	E200		"	"
.156	A170	.1562-.1823	"	"	.890	E210	.920-.9399	"	"
.171	A180	.1824-.1949	"	"	.906	E220		"	"
.187	A190	.195-.2099	"	"	.921	E230	.940-.9599	1.378	2.8346
.203	B100	.210-.2289	.590	1.378	.937	E240	.960-.9699	"	"
.219	B110	.229-.2499	"	"	.953	E250	.970-.9799	"	"
.237	B120	.250-.2649	"	"	.968	E260	.980-1.0049	"	"
.250	B130	.265-.2799	"	"	1.008	E280	1.045-1.1049	"	"
.263	B140	.280-.2949	"	"	1.073	E290	1.105-1.1699	"	"
.281	B150	.295-.3079	"	"	1.138	E300	1.170-1.219	"	"
.298	B160	.308-.3299	"	"	.965	F100	.980-1.0049	1.772	3.3465
.314	B170	.330-.3399	"	"	.988	F104	1.005-1.0449	"	"
.328	B174	.340-.3599	"	"	1.005	F110	1.045-1.1049	"	"
.343	B180	.360-.3699	"	"	1.028	F114		"	"
.357	B190	.370-.3799	"	"	1.065	F120	1.105-1.1699	"	"
.375	B200	.393-.4059	"	"	1.135	F130	1.170-1.1999	"	"
.390	B210	.406-.4249	"	"	1.145	F134	1.200-1.2349	"	"
.406	C100	.425-.4479	.787	1.8504	1.180	F140	1.235-1.2599	"	"
.429	C110	.448-.4629	"	"	1.235	F150	1.260-1.2999	"	"
.437	C120	.463-.4779	"	"	1.275	F160	1.300-1.3409	"	"
.453	C130	.478-.4909	"	"	1.305	F170	1.3410-1.399	"	"
.468	C140	.491-.5099	"	"	1.335	F180	1.400-1.4439	"	"
.484	C150	.510-.5249	"	"	1.346	F356		"	"
.500	C160	.525-.5399	"	"	1.378	F363		"	"
.509	C170	.540-.5549	"	"	1.365	G090		2.165.	3.937
.531	C180	.555-.5649	"	"	1.400	G100	1.444-1.4949	"	"
.546	C190	.565-.5799	"	"	1.440	G110	1.495-1.5032	"	"
.562	C200	.580-.5999	"	"	1.475	G120	1.503-1.5699	"	"
.466	D030	.491-.5099	.984	2.0472	1.545	G130	1.570-1.6899	"	"
.482	D050	.510-.5249	"	"	1.665	G140	1.690-1.7599	"	"
.510	D070	.540-.5549	"	"	1.720	H100	1.760-1.8209	2.559	4.7244
.578	D100	.600-.6199	"	"	1.805	H110	1.821-1.9309	"	"
.593	D110	.620-.6399	"	"	1.925	H120	1.980-2.000	"	"
.609	D120	.640-.6599	"	"	2.035	H130		"	"
.625	D130	.660-.6799	"	"	2.180	4140		"	"
.640	D140		"	"					
.656	D150	.680-.6999	"	"					
.671	D160	.700-.7199	"	"					
.687	D170	.704-.718	"	"					
.703	D180	.720-.7399	"	"					
.718	D190	.740-.7599	"	"					
.703	E090	.720-.7399	1.378	2.8346					
.718	E100	.740-.7599	"	"					
.734	E110	.760-.7799	"	"					
.750	E120	.780-.7899	"	"					
.765	E130	.790-.7999	"	"					

Quantity Pricing - 6pcs Minimum Order

Part #	6-9	10-24	25-47	48-99	100 +	Bearing#	Price ea.
A100-A190	\$8.25	6.75	5.00	4.00	3.00	87008	\$14.00
B100-B210	\$8.25	6.75	5.25	4.25	3.25	87502	\$14.00
C100-C200	\$8.50	7.00	5.50	4.50	3.50	87504	\$20.00
D030-D190	\$8.75	7.75	6.50	6.00	5.50	87505	\$22.00
E090-E310	\$9.00	8.00	7.50	6.50	6.00	87507	\$30.00
F100-F363	\$10.50	9.75	8.75	8.25	7.75	87509	\$40.00
G090-G140	\$11.50	10.75	9.75	9.25	8.75	6211-2rs	\$40.00
H100-H140	\$12.50	11.75	10.75	10.50	9.75	6213-2rs	\$45.00

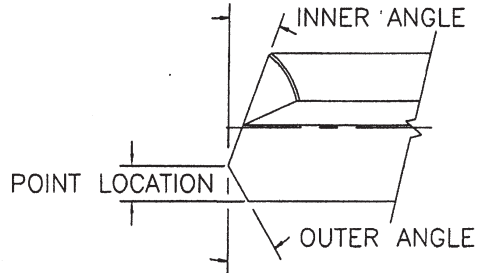
Same Day Shipment

Flexible plastic Drill Guide bushings stop drill whipping and seal the chip box by stretching over the carbide drill tip and contracting onto the steel drill body. They are typically mounted in a bearing and rotate with the drill. This is our first and oldest product and is still used by many customers to maximize penetration rates, accuracy, and stop vibration. These bushings perform the same function as the SnapGuide®. Our signature Blue Bushings® guarantee you top quality.



CUSTOMER WORKSHEET FOR STANDARD GUNDRILL

NOSEGRIND

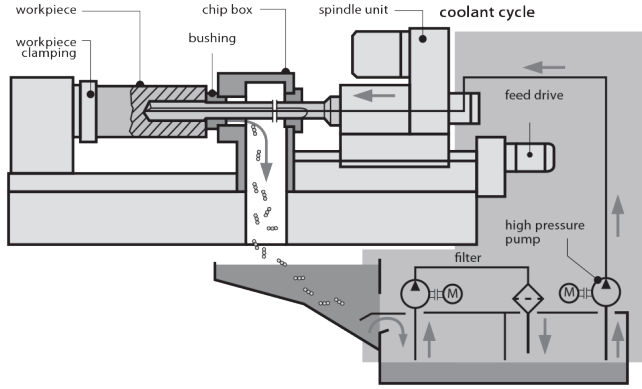


- N - 8**

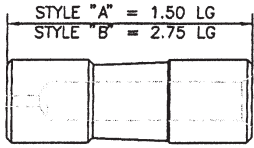
ELDORADO'S STOCK DRILL GRIND: ALL PURPOSE GRIND FOR STEEL, INCONEL AND STAINLESS STEEL MOST OFTEN USED WITH STOCK "R1" O.D CONTOUR.
- N - 4**

IN ALUMINUM AND BRASS USE THIS GRIND WITH "R4" OR "R2" O.D. CONTOUR FOR BEST HOLE FINISH.
- N - 73**

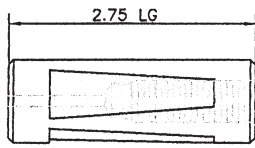
USED FOR DRILLING CAST IRON, STACKED PARTS AND ANGULAR ENTRIES, STRONGEST POINT IN GUNDRILLING DUE TO PLACEMENT NEAR CENTER AWAY FROM HIGHEST SURFACE FEET/MINUTE AT CORNER.



STANDARD DRIVERS

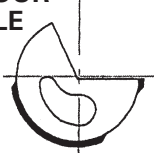


STYLE "A" & "B" TAPERED UNDERCUT



STYLE "C" (2) TAPERED FLATS

CONTOUR STYLE



R1 STANDARD
ALL PURPOSE STOCK DRILL CONTOUR FOR STEEL, STAINLESS STEEL, INCONEL (ALUMINUM, WHEN SIZE AND FINISH NOT CRITICAL) OFFERS MINIMUM BEARING CONTACT WITH WORKPIECE (NON-MICABLE)



R2 STD. BEARING PAD + GUIDE PAD
RECOMMENDED FOR ALL NON-FERROUS AND CAST IRON UP TO GUNDRILL DIA. OF .200 (NON-MICABLE)

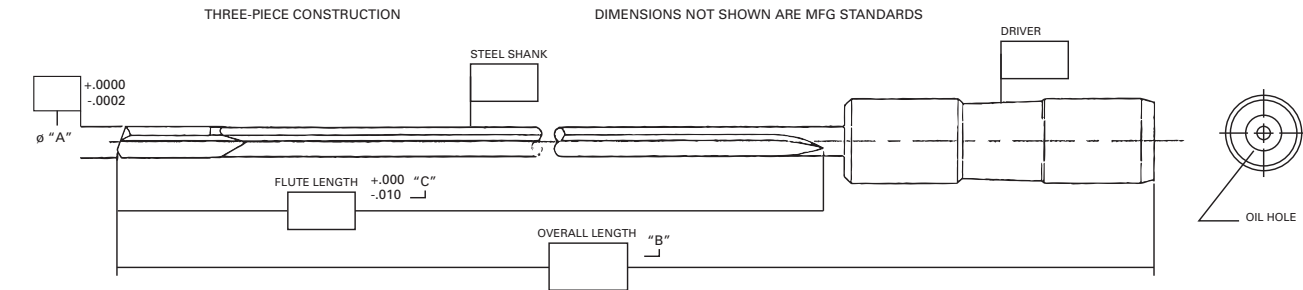


R3 HIGH BEARING PAD
FOR GOOD SIZE CONTROL (INCLUDING EXIT) SPECIAL PURPOSE CONTOUR, WHERE MICABLE DIA. IS REQUIRED OR EXTRA BURNISHING ACTION IS REQUIRED, NOT FOR ALL MATERIALS (MICABLE)



R4 HIGH BEARING PAD + GUIDE PAD
FOR USE IN ALUMINUM AND BRASS FOR BEST HOLE FINISH AND FOR INTERSECTING HOLES AND INTERRUPTED CUTS, OR EXTRA O.D SUPPORT AND BURNISHING IS REQUIRED. USE WITH WOOD AND PLASTIC IN COMBINATION WITH .0015/.002 BACK TAPER. DO NOT USE IN HIGH NICKEL CONTENT MAT'LS DUE TO HIGH BURNISHING FORCES (MICABLE)

STOCK DIAMETER SELECTION			
TIP DIA. RANGE	DRIVER STYLE	LENGTH	DIAMETER
.0781" - .1249"	1 TAPERED U-CUT	1.5"	.5000"
.1250" - .5155"	1 TAPERED U-CUT	2.75"	.7498"
.5156" - .7500"	2 TAPERED FLATS	2.75"	.9998"
.7510" - 1.000"	2 TAPERED FLATS	2.75"	1.250"
1.0010" - 1.500"	2 TAPERED FLATS	2.75"	1.500"



CARBIDE DIAMETER "A" _____ MATERIAL _____

OVERALL LENGTH "B" _____ MACHINE _____

FLUTE LENGTH "C" _____ SPEED _____

OIL HOLE TYPE = KIDNEY _____ 2 HOLE _____ FEED _____

SPECIAL DRIVER _____ COOLANT _____

CUSTOMER NAME - PRINT

TOOL#

SEND TO SALES@DMETOOL.COM OR FAX 203.878.6156

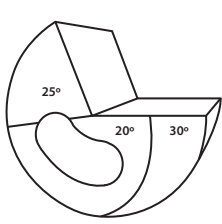
QTY

CUSTOMER PO#

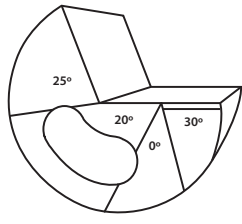
DATE

CUSTOMER WORKSHEET FOR SOLID CARBIDE GUNDRILL

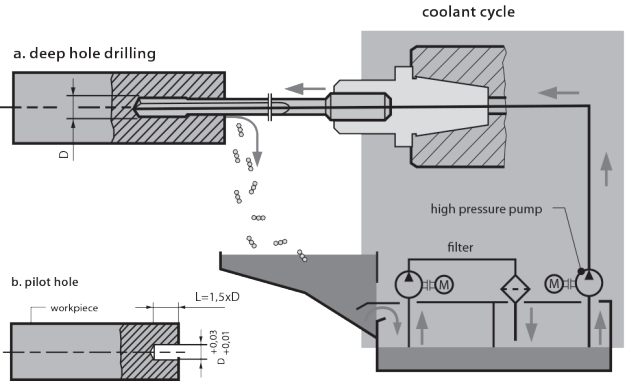
NOSEGRIND



N - 8
GENERAL PURPOSE STOCK DRILL GRIND FOR STEEL, INCONEL AND STAINLESS STEEL, MOST OFTEN USED WITH STOCK "R1" O.D. CONTOUR.

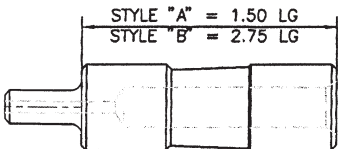


FACET
FACET GRINDS ARE PREFERRED ON SPECIFIC APPLICATIONS, OR WHEN REGRIND FIXTURES LIMIT THE CAM TYPE SHARPENINGS. THEY CAN BE GROUND TO VARIOUS SLASH TYPE ANGLES WITH GOOD PERFORMANCE AND ALLOW A GREATER AMOUNT OF CLEARANCE FOR COOLANT TO COOL THE CHIP AT THE CUTTING EDGE. THIS GRIND IS STANDARD ON MOST EUROPEAN APPLICATIONS.



A PILOT HOLE IS NEEDED IF A GUNDRILL INSERT IS NOT BEING USED. THE GENERAL RULE IS ONE-TO-TWO TIMES DIAMETER IN DEPTH AND .0002"-.0005" LARGER IN DIAMETER AND A BOTTOM FORM IS PREFERRED

STANDARD DRIVERS

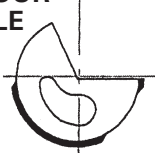


STYLE "A" & "B" TAPERED UNDERCUT

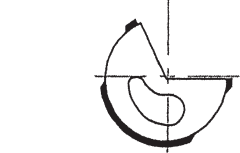
SPECIAL CUSTOM DRIVERS AVAILABLE TO ORDER IN 3mm 6mm 8mm

STOCK DIAMETER SELECTION			
TIP DIA. RANGE	DRIVER STYLE	LENGTH	DIAMETER
.03934" - .1249"	1 TAPERED U-CUT	1.5"	.5000"
.1250" - .3125"	1 TAPERED U-CUT	2.75"	.7498"

CONTOUR STYLE



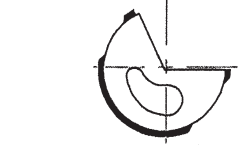
R1 STANDARD
ALL PURPOSE STOCK DRILL CONTOUR FOR STEEL, STAINLESS STEEL, INCONEL (ALUMINUM, WHEN SIZE AND FINISH NOT CRITICAL) OFFERS MINIMUM BEARING CONTACT WITH WORKPIECE (NON-MICABLE)



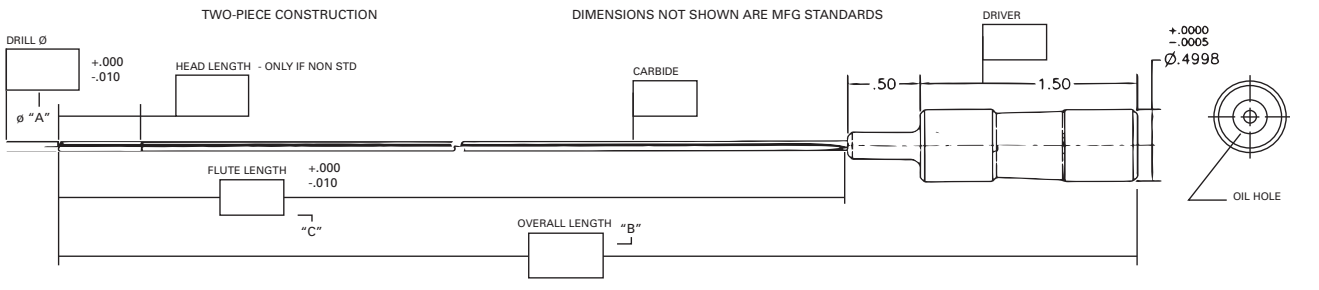
R2 STD. BEARING PAD + GUIDE PAD
RECOMMENDED FOR ALL NON-FERROUS AND CAST IRON UP TO GUNDRILL DIA. OF .200 (NON-MICABLE)



R3 HIGH BEARING PAD
FOR GOOD SIZE CONTROL (INCLUDING EXIT) SPECIAL PURPOSE CONTOUR, WHERE MICABLE DIA. IS REQUIRED OR EXTRA BURNISHING ACTION IS REQUIRED, NOT FOR ALL MATERIALS (MICABLE)



R4 HIGH BEARING PAD + GUIDE PAD
FOR USE IN ALUMINUM AND BRASS FOR BEST HOLE FINISH AND FOR INTERSECTING HOLES AND INTERRUPTED CUTS, OR EXTRA O.D SUPPORT AND BURNISHING IS REQUIRED. USE WITH WOOD AND PLASTIC IN COMBINATION WITH .0015/.002 BACK TAPER. DO NOT USE IN HIGH NICKEL CONTENT MAT'LS DUE TO HIGH BURNISHING FORCES (MICABLE)



CARBIDE DIAMETER "A" _____ MATERIAL _____

OVERALL LENGTH "B" _____ MACHINE _____

FLUTE LENGTH "C" _____ SPEED _____

OIL HOLE TYPE = KIDNEY _____ FEED _____

SPECIAL DRIVER _____ COOLANT _____

CUSTOMER NAME - PRINT

TOOL#

SEND TO SALES@DMETOOL.COM OR FAX 203.878.6156

QTY

CUSTOMER PO#

DATE

DRILL MASTERS

Eldorado Tool



336 Boston Post Road, Milford, CT 06460 USA

Tel: 203-878-1711 • 800-658-8855

Fax: 203-878-6156 • 800-682-3003

PRICE LIST EFFECTIVE MARCH 1ST, 2022

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AUSTRALIA



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